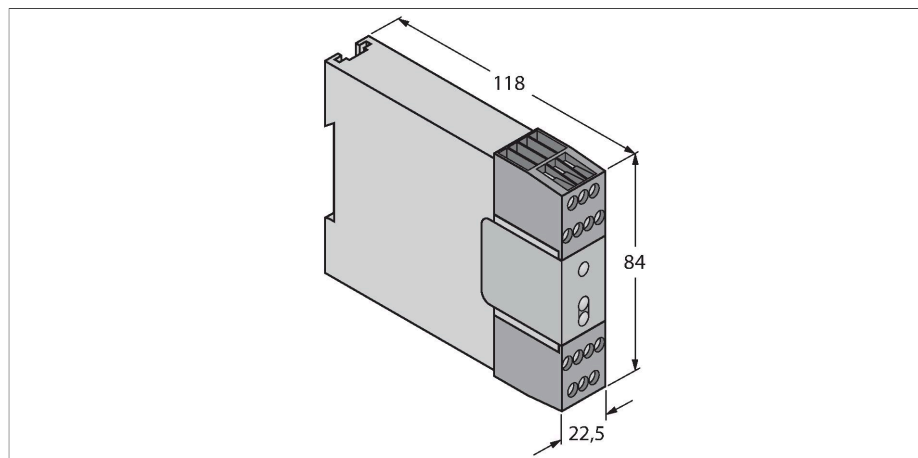


IM73-221-R/24VDC

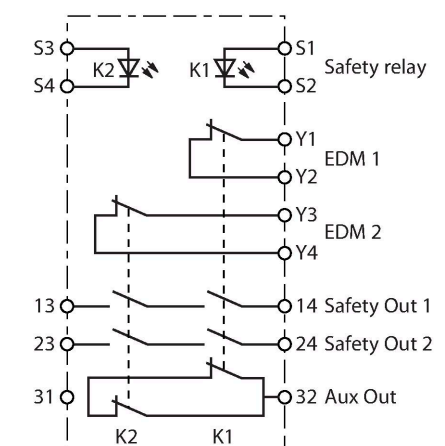
Personnel safety – Interface module for safety light screens



Features

- Complies with the requirements of ISO 13849-1
- Primary safety device required, e.g. type – Q45L... or –Q32L... light screen
- 2 safety switching outputs (NO)
- 1 auxiliary switching output (NC)
- Max. 6 A
- 2 redundant NC outputs for error monitoring
- Operating voltage 24 VDC $\pm 15\%$
- Protection class IP20

Wiring diagram



Technical data

| | |
|-----------------------|--|
| Type | IM73-221-R/24VDC |
| ID | 7700345 |
| Operating voltage | 21...28 VDC |
| Residual ripple | < 10 % U_{ss} |
| Output function | NO/NC, Relay output |
| Switching frequency | ≤ 50 Hz |
| Response time typical | < 20 ms |
| Design | Terminal chamber, IM73 |
| Dimensions | 118 x 22.5 x 84 mm |
| Housing material | Plastic, PC, Grey |
| Electrical connection | Removable terminal block, reverse polarity protected, screw connection |
| Ambient temperature | 0...+50 °C |
| Protection class | IP20 |
| Power-on indication | LED, Green |
| Switching state | LED, Green |

Functional principle

The IM73 interface modules have 24-VDC inputs and isolated, redundant outputs to connect DC safety controllers, for example safety light screens, to AC safety circuits. The NO outputs are rated for 250 VUC and 6 A and switch with a delay of 20 ms. A monitoring circuit connected to the two NC outputs Y1-Y2 and Y3-Y4, detects interface-module errors and reports them to the higher-level safety controller. These errors are also evaluated for the internal relay contacts K1 and K2 of the interface module, which are connected to the EDM input of the higher-level controller. The higher-level safety controller can now detect interface-module errors via this monitoring circuit and can thus be installed in applications requiring control reliability acc. to OSHA/ANSI or category 3 or 4 acc. to ISO13849-1. These interface modules can also be used to increase the switching capacity of low-power safety controllers.